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Oilseeds & Fats, Crops and Lipids Journal

Title: Model development to enhance the solvent extraction of rice bran oil

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Submission Confirmation for Model development to enhance the solvent extraction of rice bran oil Kotak Masuk x

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Your submission entitled "Model development to enhance the solvent extraction of rice bran oil" has been received by journal Oilseeds and fats, Crops and Lipids.

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Kind regards,

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Dear Mrs Mas'ud,

Your paper has been now reviewed by two experts. It has been recommended that the paper needs major revisions, before its publication comes into consideration. Please consider the reviewers' suggestions and incorporate them in a revised version, and return it to me as soon as possible, making it clear how you have incorporated the reviewers' remarks.

For your guidance, reviewers' comments are appended below.

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Thank you for submitting your research results to Oilseeds and fats, Crops and Lipids, I look forward to receiving your revised manuscript.

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Yours sincerely

Valérie Duflot
Managing Editor
Oilseeds and fats, Crops and Lipids

Reviewers' comments:

Reviewer #1:
The paper deals with Rice bran oil extraction with ethanol using maceration method accompanied by stirring has been optimized using Response Surface Methodology (RSM) based on Central Composite Design (CCD).. The article is well written and studied. The benefit reported in this paper is typically found in literature and the discussion is very similar to reported ones in the past.

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Design (CCD).. The article is well written and studied. The benefit reported in this paper is typically found in literature and the discussion is very similar to reported ones in the past.

The following aspects should be taken into account in order to improve the quality of the paper:

1. Authors have to UPDATE their references and also to show some original aspects of using ethanol as "green" solvent for extraction. Authors have to detailed what are the green impacts when using ethanol as "green" solvent : reduction of water, energy, wastes...
2. There is a lack of analysis, authors have to perform analysis of their extracted oils with ethnol and compare it with conventional extraction with hexane to prove that yields and quality are improved

Reviewer #2:
My report is in the attached document.

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Comment of Reviewer#2:

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This study "Model development to enhance the solvent extraction of rice bran oil" is interesting and should be published but not in its current stat. The analysis of the results could be improved, equations must be checked; the text should be written to simplify the understanding and to correct the English.

Questions:

In paragraph 1, "Introduction",

- Correct the English,
- Clarify, "the oils extracted with ethanol presented the typical composition of RBO". I can suppose when Rodrigues et al. (2011) extracted soybean by ethanol, they found the typical composition of soybean oil and not RBO.
- "unsaturated-to-saturated fatty acids ratio (up to 4.0:1), linoleic-to-palmitic fatty ratio (up to 2.7:1)..." Can you give your source?
- The 2 paragraph presenting results of Bessa et al. 2017, Bäumlér et al., 2016; Rodrigues et al., Oliveira et al., 2012b... (pages 5-6) could be an interesting part of the introduction, to introduce your aim.

In the paragraph 2 « Materials and methods » page 4, from line 5 to 7,

- "Standard of Y-oryzanol..., Germany", there are two sentences and no verb. Can you rewrite the sentences?
- Which chemicals and reagents are supplied by Merck?

In the paragraph 2.1., "Preparation of rice bran and extraction oil", page 4,

- can you write the extraction temperature (and not only room temperature)?
- Correct the English,
- from line 14 to 17, verbs are incorrectly conjugated and there are some mistakes in the sentences. It's "the liquid part was accommodated in the evaporator flask (and no "flask

Page 1 of 4 1515 words

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sentences. It's "the liquid part was accommodated in the evaporator flask (and no "flask evaporator"). Then, solvent- was removed in a Buchi R-215 rotary evaporator equipped V-700 vacuum Pump... the heating temperature was of 35°C and the evaporation temperature was of 21°C."

- line 18, delete the sentence: "Y-oryzanol and vitamin E quantification ... QP2010." Because it is more described in paragraph 2.2 line 31.
- Replace: "The percentage oil yield" by "the percentage of oil yield..." or "oil yield percentage..."

In the paragraph 2.2, page 4,

- replace "standard Y-oryzanol" by "Y-oryzanol standard" and "standard vitamin E" by "vitamin E standard",
- replace "0,05 g" by "0,05 g",
- Correct the English,
- change "...Y-oryzanol was dissolved in ethyl acetate in a 100-ml flask...",
- replace "and made respectively" by "and diluted to respectively...", or rewrite the sentence,
- Make likewise for the rest of the paragraph,
- Replace "Preparation of sample Y-oryzanol" by "Preparation of sample of RBO for Y-oryzanol analysis"

1

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- Replace "Preparation of sample vitamin E" by "Preparation of sample of RBO for vitamin E analysis"
- Rewrite the second part of the paragraph 2.2, it's not clear.

In the paragraph 2.3,

- page 4, line 39, replace "to standardize" by "to optimized".
- Page 5, line 6, Which is "the previous one" ?
- Page 5, line 19, replace "analysis... of CCD using empirical..." by "analysis... of CCD was realized using empirical..." or rewrite with a verb.
- "Selvakumaran et al. 2016" did not use RSM in their study. Remove the citation page 5 line 5.
- You list lot of publications that have used RSM but are none specialized in statistical field. Cite for example: Bezerra et al. (2008) that presents the theoretical principles of RSM (Bezerra M.A., Santelli R.E., Oliveira E.P., Villar L.S., Escaleira L.A., 2008. Response surface methodology (RSM) as a tool for optimization in analytical chemistry. Talanta, Volume 76, Issue 5, Pages 965-977).
- Bezerra et al. (2008) wrote in particular a paragraph on "Codification of the levels of the variable". The factors xi in equations 2, 3, 4 and 5 should be in coded values: -1 to +1 and not in real values, as done in the publications that you have listed (Banga and Tripathi, 2009; Soundarajan et al., 2016; Amiri et al., 2018; Vivek et al., 2016; Chan et al., 2017; Mohammed et al., 2018; Tan et al., 2017).

In paragraph 3, "results and discussion",

- **Give the table with the operating conditions and the results of the 20 experimentations.** (Otherwise, there are no results (just the model) and there will be no presentation of the effect of the volume on the extraction (not presented in the figures).

Example of table conventionally proposed in articles:

Exp.	Parameters			Results		
	Extraction time (min)	Ethanol concentration (%)	Solvent volume	Oil yield	γ-oryzanol concentration	Vitamin E

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Example of table conventionally proposed in articles:

Exp.	Parameters			Results		
	Extraction time (min)	Ethanol concentration (%)	Solvent volume	Oil yield	γ-oryzanol concentration	Vitamin E concentration

- Rewrite the sentence: "The data results of 20... CCD were showed that the data of oil yield..." by "The data results of 20... CCD - showed that _oil yield,..."
- You list lot of publications, is your results (oil yield, concentrations, and parameters) in accordance with the results of these publications?
- Replace "Bessa 2017" by Bessa et al. (2017).
- Rittner et al. (1992), Oliveira (2010), Imsanguan et al. (2008) are not listed in the "Reference" part.
- Remove "Oliveira et al., 2012a", their study was on liquid-liquid extraction and not solid-liquid extraction.

In paragraph 3.1,

- Correct the English. Example of error
 - o remove "that" in the sentence: "According to the results....RBO that the R²..."

2

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o not clear: "if F test having a p-value of less..." or "if F test has a p-value of less than 0.005"

- Clarify, is it "p-value of less than 0.005" or "0.05" as written page 5 in paragraph 2.3 or page 7 in paragraph 3.2.1?
- Clarify, is ethanol concentration in %vol. (% volumetric) or %wt (% of mass)?
- When I use the optimal values (5.3 h; 89,21% ethanol and 686.85 ml) in the three equations, I find an oil yield, Y-oryzanol and vitamin E concentration of 17.9%, 797.6 mg/L and 136.3 mg/L, respectively. In comparison, you find 14.47%, 786.56 mg/L and 127.01 mg/L. Can you check the equations?
- The factors xi in equations 3, 4 and 5 should be in coded values: -1 to +1 and not in real values. That will change the value of constant coefficient and the regression coefficients in the equations. But variables (time, ethanol concentration and volume) will vary in the same interval and if you remove one of them because of its non-significance, results (oil yield, Y-oryzanol and vitamin E concentration) could be better estimated than with variable in real values. As written by Bezerra et al. (2008), "codification is of concern because it enables the investigation of variables of different orders of magnitude without the greater influencing the evaluation of the lesser". The use of real values could explain the results when I try to resolve your equations.

In paragraph 3.2.1, "Extraction yield of RBO", page 7,

- Correct the English.
- Why "there is only a 0.02% chance that the model, occurs due to noise"? Where are the results?
- You write: "Positive value of coefficient x1, x2, x3..." but x3 has a negative value coefficient in Eq. 3.
- It is not written; is extraction time (x1) a significant model term according to Prob > F?
- Why "There is a 42.31% chance that a Lack of fit occurs due to noise?"
- What is "specific α "?

Page 7, the end of paragraphs from "Related to the effect..." to "dissolving the desired material..."

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- why there is a 42.31% chance that a Lack of fit occurs due to noise?
- What is "specific α "?
- Page 7, the end of paragraphs from "Related to the effect..." to "dissolving the desired material."; these explanations have to be clarified and used to explain variations of the curve in figure 1 that is explained (page 9). You discuss without presented your results.
- "The addition extraction time will actually reduce the oil yield". This reduction is surprising. Did the experimental results give this tendency also or just the model? Can you give another publication than yours (Mass'ud et al., 2017) that has also observed the decomposition of oil during solvent extraction? Is extraction time (x1) a significant model term according to Prob > F?

In paragraph 3.2.2,

- Correct the English.
- Page 8, lines 8-9, replace "contribution on oil yield." by "contribution on Y-oryzanol concentration".
- "...(x1, x2, x3)... did not give any significant contribution on Y-oryzanol concentration." So, should the linear terms of variables (x1, x2, x3) be in the equation 4. If the variables were in coded values, could the linear terms of variables be removed, keeping good estimation of the Y-oryzanol concentration value?
- Why "There is a 12.66% chance that a Lack of fit occurs due to noise?"

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Oilseeds and fats, Crops and Lipids

Dear Dr. Mas'ud,

Your paper was now reviewed by two experts. It has been recommended that the paper be accepted subject to last very minor modifications. Please consider the reviewers' suggestions and incorporate them in a revised version, and return it to me as soon as possible, making it clear how you have incorporated the reviewers' remarks.

For your guidance, reviewers' comments are appended below.

IMPORTANT: "Highlight". Authors of potentially acceptable papers are asked to submit a 300 characters text (3-4 lines) headed "Highlight", that describes the key findings of their study and their contribution to freshwater science. Your Highlight must be uploaded in the Editorial Manager system as a separate Word file. Highlights will be published in the online table of contents, along with the article title and list of authors.

Thank you for submitting your research results to Oilseeds and fats, Crops and Lipids, I look forward to receiving your revised manuscript by 19/04/2019.

To submit a revision, go to <https://www.editorialmanager.com/ocl/> and log in as an Author. You will see a menu item call Submission Needing Revision. You will find your submission record there.

Yours sincerely

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Yours sincerely

Valérie Duflot
Managing Editor
Oilseeds and fats, Crops and Lipids

Reviewers' comments:

Reviewer #1: Authors respond to referees comments, I suggest to accept this article

Reviewer #2: The article "Model development to enhance the solvent extraction of rice bran oil" has been correctly corrected. Thank you for the corrections. Can you just correct some few points:

- In paragraph 3.1, replace "where, x1 = time (h), x2 = ethanol concentration (%), x3 = ethanol volume (mL)" by "where, x1 = time, x2 = ethanol concentration, x3 = ethanol volume" (remove units because it is coded values).
- In table 1, can you add (wt.%) with "Ethanol concentration"
- In paragraph 3.2.3. Vitamin E concentration, replace the commas by decimal points in "0,37-1.84 mg.g-1"
- In the vertical axe title of figure 1, replace "YOIL YIELD (%)" by "OIL YIELD (%)"

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Model development to enhance the solvent extraction of rice bran oil

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Oilseeds and fats, Crops and Lipids

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It was accepted on 04/03/2019.

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Managing Editor
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