BUKTI KORESPONDENSI

Judul Artikel	Comparison of proportional-derivative and active-force controls on vibration of a flexible single-link manipulator using finite-element method
Penulis Utama dan Korespondensi	Abdul Kadir Muhammad
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Reviewer Recommendations

2. Accept as full paper with revision

Major Comments

Reviewer 1:

The main theme of this manuscript is a comparison of PD and Active force controls of a flexible link. For the manuscript the reviewer has questions and comments (see Minor Comments). Moreover, it seems that this paper is not an extended version of the paper GS16-1 in the proceedings of the AROB19th because the authors use the paper GS16-1 as a reference. The authors should revise the manuscript based on the paper GS16-1.

Reviewer 2: This manuscript has some typos, you must correct these. In eq. (18), K is a mistake of K_{pa} . And "maximum" is a mistake of "maximum".

It is necessary to describe the purpose of comparing Model A with model B. Does the difference of the essential characteristic between model A and model B appear in the numerical example?

Minor Comments

Reviewer 1: (1) Column 3, paragraph 1, Section 2, p.2: v(t) and $\phi(t)$ are required subscript i. Moreover, you should explain about i. (2) Column 5, paragraph 1, Section 2, p.2: "z-axis" is unclear. You should explain z-axis using show an appropriate figure. (3) Equation (2): \$x_i\$ is not defined. (4) Equation (4): What is difference of \$\epsilon_i\$ and \$\epsilon_{x_i}\$?. Moreover, \$y_i\$ is not defined. (5) Equation (5): The authors write that "equation of motion of the i-th element is given by Eq. (5)." First, how do you obtain Eq. (5)? There is no explanation about the derivation of Eq. (5) not only in this manuscript but also in the reference [11]. Second, there are no explanation about $\theta_1, \theta_2, \theta_3, \theta_4$. Moreover, the authors should show the all element of M_i , C_i , K_i . (6) Fig. 3: Where are the single-link manipulator, clamp part and actuator? There is no explicit explanation in this figure. (7) Column 1-3 from the bottom of the paragraph 1, subsection 3.1, p.3: Table 1 should show this manuscript. (8) Equation (7): What is mean of this equation? M = d + E and M = d + E? (9) Equation (9): How do you obtain Eq.(9)? There is no explanation about the derivation of Eq.(9) not only in this manuscript but also in the reference [11]. (10)Equation (13): There is no explanation about the configuration of this vector. Moreover, \$K_p\$ and \$K_d\$ are not defined. (11) Fig. 5: There is no explanation and configuration about $G_p(s)$.

LETTER TO THE REVIEWERS (1940074)

Title: Comparison of proportional-derivative and active-force controls on vibration of a flexible single-link manipulator using finite-element method

Authors: Abdul Kadir Muhammad, Shingo Okamoto, and Jae Hoon Lee

ABOUT MAJOR COMMENTS

Answers to the Reviewer 1

The manuscript 1940074 is clearly an extended version of the paper GS16-1 of the AROB 19th 2014 proceeding, because the manuscript 1940074 was extended from only the proportionalderivative (PD) strategy to two control strategies namely the PD and active-force (AF) one. The focus of this new manuscript is to show the superiority of the AF controller compared to the PD one.

The authors use the paper GS16-1 as reference to explain that the formulation and computational codes of the flexible single-link system had been validated. The validation results were presented in sub-chapter 3.3 - 3.6 (page 384 - 386) of the AROB 19th 2014 proceeding.

The manuscript 1940074 was revised based on the paper GS16-1 of the AROB $19_{th} 2014$ proceeding. Then the manuscript was expanded from 5 to 6 pages due to the added explanations, equations, figures and tables. However, the explanation about the existing research in introduction was reduced from 10 to 8 papers due to customizing the pages.

Answers to the Reviewer 2

The typo of K_p was changed to K_{pa} (Section 4, Eq. (25), p.5).

The typo of "maxsimum" was changed to "maximum" (Section 4.2, paragraph 2, p.6).

The purpose of comparing Model A with B is described in (Section 3.2 paragraph 1, p.3). The difference of Models A and B in numerical example appears as the mass of the end-effector and the external force due to the end-effector.

ABOUT MINOR COMMENTS

Answers to the Reviewer 1

(1) v and ψ was changed to v_i and ψ_i . The meaning of symbol of *i* was explained in (Section 2, paragraph 2, p.2).

(2) z-axis was explained using Fig.1. and sentences in (Section 2, paragraph 1, p.2).

A figure of the position vector of an arbitrary point P in the link in the global and rotating coordinate frames was added as Fig.1. Explanation of the Fig.1 was presented including equation of the velocity vector of the arbitrary point P in (Section 2, paragraph 1, p.2). (3) x_i was defined after Eq. (3) (Section 2, p.2).

(4) ε_i is the same with ε_{xi} because the link is coincides with x_i -axis therefore ε_i can be obtained using formulation of ε_{xi} therefore authors decided to use only ε_i (Eq. (5) in Section 2, p.3). The y_i has been defined after Eq. (5) (Section 2, p.3).

(5) $\theta(t)$ was defined in (Section 2, paragraph 1, p.2). Eq. (5) was explained and all elements of M_i , C_i and K_i were shown in (Section 2, p.3).

(6) The new figure was presented in (Fig. 4, p.4).

(7) Table 1 was presented in (Table1, p.4).

(8) Eq. (12) was changed from to . Eq. (12) means M_2 and M_3 proportional to E, M_2 opposites to M_3 . They were explained in the manuscript in (Section 3, paragraph 3, p.3). E d M 1 3 ,2 \square E d M M 1 3 2 , \square \square

(9) Eq. (14) was explained and all elements of *Micm* and *ficm* were shown in (Section 3.2, paragraph 1 and 2, p.3 and p.4).

(10) Configuration of vector $G_c(s)$ was explained and K_p as well as K_d were defined in (Section 4.1.1, paragraph 2, p.5).

(11) $G_p(s)$ was explained in (Section 4.1.1, paragraph 3, p.5).

(12) Typo of K_p was changed to K_{pa} in (Section 4, Eq. (25), p.5).